

UL Environment, Inc. Mr. Fleckner 2211 Newmarket Parkway, Suite 106 GA 30067 Marietta

Test Report No. 50273-007

Client: UL Environment, Inc.

Marietta

Comple description by clients

PLI Mentage Adhesive (640) 45765

Sample description by client: PU Montage Adhesive (610) 457612-405194,

Sample ID: 1020

Sampling by: Akkim Yapi Kimyasallari, Mr. Ender Sarigul

Date of arrival of sample: 05.05.2015
Date of report: 15.07.2015

Number of pages of report:

Testing parameter: see table of contents

Testing laboratory: eco-INSTITUT Germany GmbH, Cologne





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Sample view

Internal Sample-no.	Description by customer	Condition upon delivery	Type of sample
A004	Sample ID: 1020	without objection	sample



Test Report

1 Emission test

1.1 Volatile Organic Compounds (VOC)

Definition of terms:

VOC

(volatile organic compounds)

All individual materials with a concentration \geq 0,001 mg/m³ in retention range C₆ (n-Hexane) to C₁₆ (n-Hexadecane) Substances refer to LCI lists / AgBB (DIBt)

TVOC_{tol} (Total volatile organic compounds)

Sum of all individual substances in retention range C_6 to C_{16} as toluene equivalent (DIN ISO 16000-6).

Identified and calibrated substances (c_{id sub}), substance specific calculated

Spectrum and retention time are concordant with the calibrated comparison substance



Test method TS 16516 with following parameters:

Preparation of test sample: Date: 09.06.2015

Pre-treatment: According to GEV-emicode

requirements for sealants. Sample preparation using a custom made form. Width: 10

mm, depth: 3 mm

Masking of backside: not applicable
Masking of edges: not applicable
Relationship of unmasked not applicable

edges to surface:

Charging: related to area

Dimensions: 8.75 cm x 1 cm (3 mm depth)

Test chamber conditions::

Chamber volume: 0.125 m³ 23 °C Temperature: Relative humidity: 50 % Air pressure: normal Air: cleaned 0.5 h-1 Air change rate: Air velocity: $0.3 \, \text{m/s}$ Loading: 0.007 m²/m³ Specific air flow rate: 71.429 m³/m² · h

Air sampling: 28 days after

test chamber loading

Analytics: DIN ISO 16000-3

Limit of determination: 2 μg/m³

DIN ISO 16000-6

Limit of determination: 1 µg/m³



Measurement time 28 days after test chamber loading

1.1.1 VOC / TVOC 28d

Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 28 days after test chamber loading

Test result:

Sample: A004: Sample ID: 1022

No.	Substance	CAS No.	Concentration (Test chamber air) [μg/m³]
	: Identified and calibrated substances in acc calculated (c _{id sub})	ccordance with LCI	list/AgBB, substance
1	Aromatic hydrocarbons		
1-1	Toluene	108-88-3	n.d.
1-2	Ethylbenzene	100-41-4	n.d.
1-4	p-Xylene	106-42-3	4
1-5	m-Xylene	108-38-3	
1-6	o-Xylene	95-47-6	2
1-11	1,2,4-Trimethylbenzene	95-63-6	n.d.
1-25	Styrene	100-42-5	n.d.
6	Glycols, Glycol ethers, Glycol esters		
6-3	Ethylene glycol monobutyl ether	111-76-2	n.d.
11	Chlorinated hydrocarbons		
11-1	Tetrachlorethene	127-18-4	n.d.
	: Further identified and calibrated substand specific calculated (c _{id sub})	ces in addition with	LCI list/AgBB, sub-
1	Aromatic hydrocarbons		
	Benzene	71-43-2	n.d.
11	Chlorinated hydrocarbons		
	1,4-Dichlorbenzene	106-46-7	n.d.
	III SS		

n.d. = not detectable

Total volatile organic compounds (Toluene Equivalent DIN ISO 16000-6)	Concentration (test chamber air) [µg/m³]
TVOC _{tol,28d}	70



1.1.1.1 Formaldehyde_{28d} and Acetaldehyde_{28d}

Test parameter:

Formaldehyde and Acetaldehyde, test chamber, air sampling 28 days after test chamber loading

Test method:

Preparation of test sample: according to DIN EN 717-1

see Volatile organic compounds

Test chamber conditions: DIN EN 717-1 with the following deviations:

 No determination of the equilibrium concentration; the formaldehyde emission is indicated at a measuring point as determined above.

Chamber volume: see Volatile organic compounds

- Relative humidity: 50%

Air change rate and loading: see Volatile organic

compounds

Emission chamber parameters: see volatile organic compounds

Air sampling: 28 days after

test chamber loading

Analytics: DIN ISO 16000-3

Limit of determination: $2 \mu g/m^3 \approx 0.002 ppm$

Test result:

Sample: A004: Sample ID: 1022

Substance	Concentration (Test chamber air) [µg/m³]	Concentration (Test chamber air) [ppm]
Formaldehyde	< 2	< 0.002
Acetaldehyde	<2	-



Phthalates, chamber air analytics

Test parameter:

Phthalates, chamber air analytics

Test method:

Analytics: DIN ISO 16000-6

Limit of determination: $1 \mu g/m^3$

Test result:

Sample: A004: Sample ID: 1022

Substance	Content (Test chamber air) [µg/m³]
Dibutylphthalate (DBP)	n.d.
Diethylhexylphthalate (DEHP)	n.d.

n.d.: not detectable

Cologne, 15.07.2015

Michael Stein, Dipl.-Chem.